Work Orde											Page 1
Item ID: Revision ID:	D3536-25		A	Accept				S	Setup Sta		
Item Name:	Gasket								Ste	ор	
Required Date:	9/30/2011 10/14/2011	Start Qty: 12.00 Req'd Qty: 12.00	(125/5) ((5/6))		Cust Item I Customer:	D:				,	
Reference:								r	Run Sta	art	
Approvals:	Process Pla QC:	in: WWX 5410	Date: 11 10 04 Date:	Tooling: SPC (Y/N):		ate: ate:		·	St		
Sequence ID/ Work Center II)	Operation Description	•	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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D3536	Rev	Α									
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110 QC Quality Control		QC2- Inspect parts off	machine FAI/FAIB	0.00				Bu	-10-((
120 OC		QC8- Inspect parts - se	cond check	0.00 S w	Nesly			414)		

Quality Control

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Duit Aci	Johace									
W/O:			W	ORK ORDER CHANG	ES			_		
DATE	STEP	PROC	EDURE CHA	ANGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	_ Fault Cate	egory:	_ NCR:	Yes N	o DQ	A:	Date: _	
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NCR:		W	ORK ORD	DER NON-CONFORMA	ANCE (NCR)				
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description		Sign &		cation	Approval	Approval
i !		Section A	Chief Eng	Chief Eng		Date	Secti	on C	Chief Eng	QC Inspector
1	1									

Work Order ID 74526

Tuesday, October 04, 2011 8:17:51 AM



Page 2

Item ID:

D3536-25

Accept

Setup Start

Stop



Revision ID:

Item Name:

Gasket

Start Qty: 12.00 9/30/2011

Req'd Qty: 12.00



Cust Item ID:

Customer:

Reference:

Start Date:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



Required Date: 10/14/2011

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop



Sequence ID/ Work Center ID

130



Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

0.00

0.00

Tool ID

Tool # Plan Code Accept Qty

Reject Oty

Reject Insp. Number Stamp

140

Quality Control

Memo

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

W/O:			W	ORK ORDER CHANG	ES			•
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:		V	ORK ORI	DER NON-CONFORM	ANCE (NCR)		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sect Action Description Chief Eng	ion B Sign & Date	Verification Section C		Approval QC inspector
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Picklist Print

Tuesday, October 04, 2011 8:17:55 AM

Work Order ID: 74526

Parent Item:

D3536-25

Parent Item Name: Gasket



Start Date: 9/30/2011

Required Date: 10/14/2011

Page 1

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	636.8500	0.5956	7.941333	8.5		-
		•			•					ાં	1-10-11		

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code	
-MAT052	636.85		
117295	55.68		
118026	127.87		
118663	73.3		118663
119130	380		



W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	R	esolution:	Disposition	on: (A: N/C CK	osed:		Date: _	
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DATE	STEP	Description of NC		Corrective Action Section B			cation	Approval	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector
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					1				

DART AEROSPACE LTD	Work Order:	74526
Description: Gasket	Part Number:	D3536-25
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Х	First Article	Proto	type
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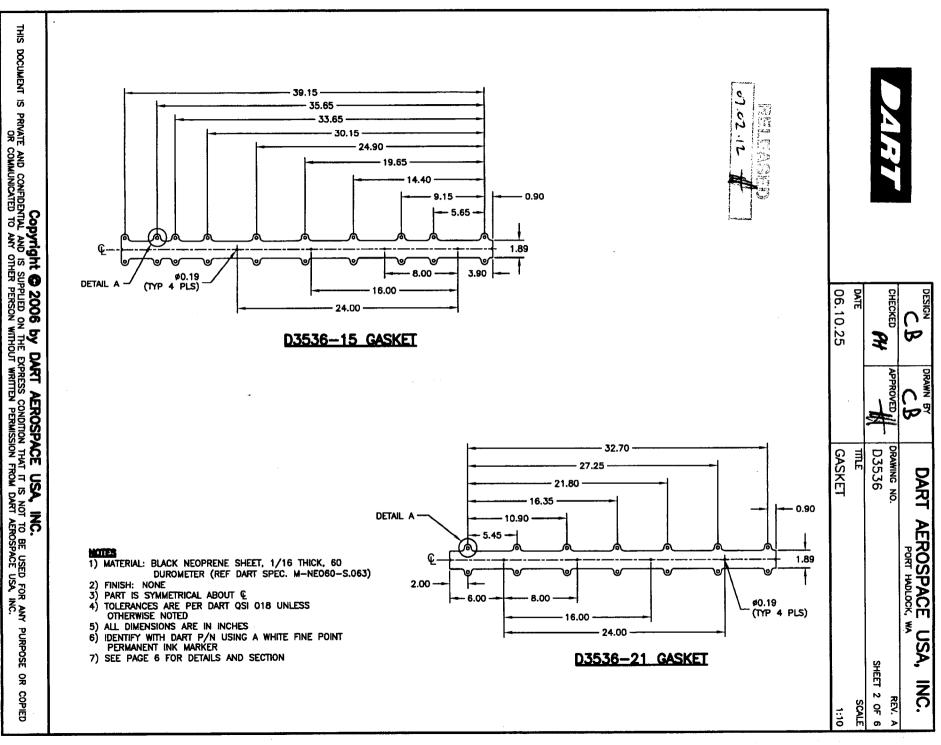
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6.00	+/-0.030	6.06	2	T	,	
6.75	+/-0.030	6.75	> '	7		
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Measured by:	ß	Audited by:	Prototype Approval:	N/A
Date:	11-10-11	Date: wlco/u	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	07.06.13	New Issue	KJ/JLM	B

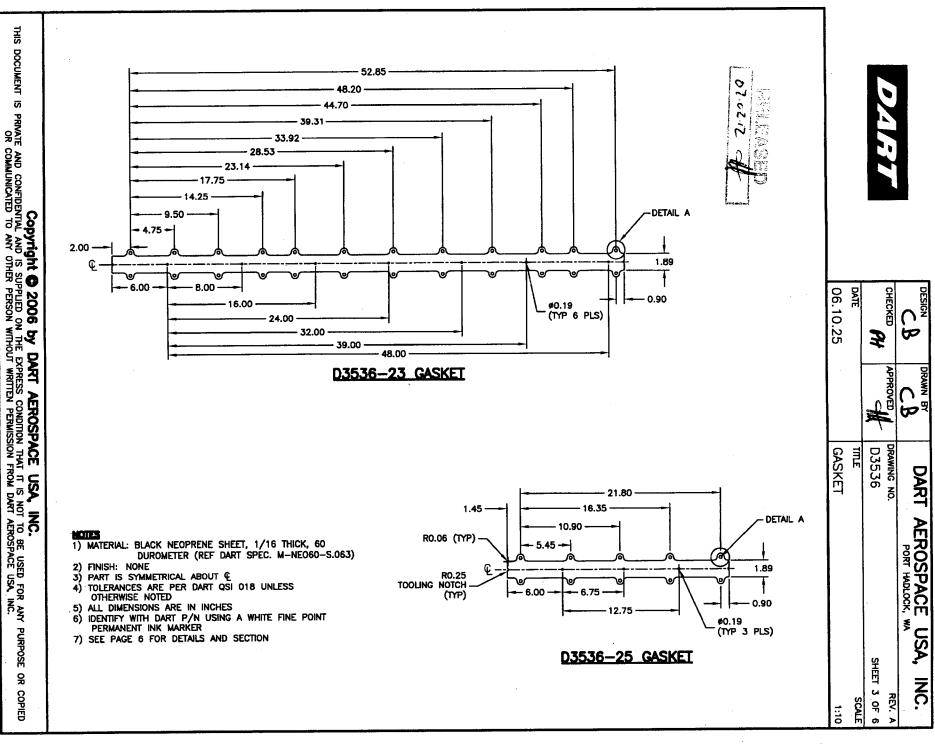
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W/O:		WORK ORDER C	HANGES				
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Part No):	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	

Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____

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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC inspector
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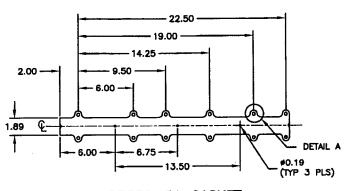


CHECKED 06.10.25 3 APPROVED . DRAWN BY DRAWING NO. GASKET 置 DART AEROSPACE PORT HADLOCK, USA, SHEET

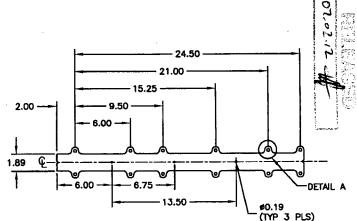
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4 OF 6

SCALE 1:10



D3536-31 GASKET



D3536-33 GASKET

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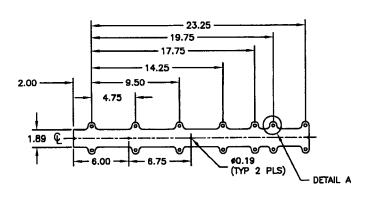
PURPOSE

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COPIED

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT &
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 2) SEE BACE & EAD DETAILS AND SECTION
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



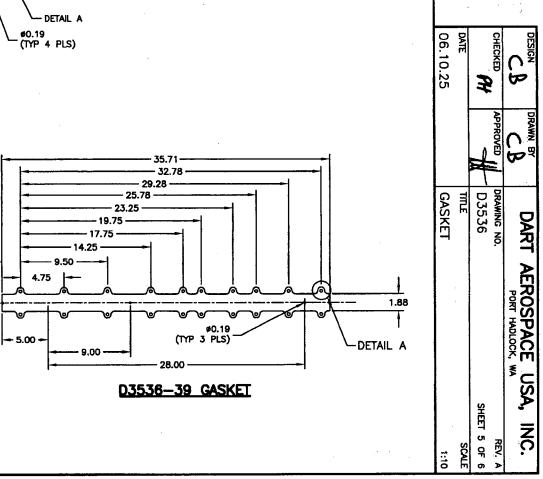
D3536-35 GASKET

W/O:				WORK ORDER	CHANGES					
DATE	STEP		PRO	CEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC inspector

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D3536-37 GASKET (TYP 4 PLS)

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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO80-S.063)

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 7) SEE PAGE 6 FOR DETAILS AND SECTION

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W/O:			W	ORK ORDER CHANG	GES					
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D3536-41 GASKET

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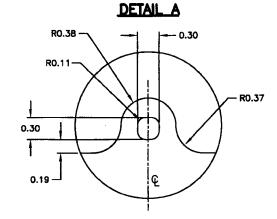
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



CB	C B	DART AEROSPACE USA, INC.
CHECKED	APPROVED //	DRAWING NO. REV. A
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06.10.25		GASKET 1:10

Dart Aerospace	Ltd
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W/O:		WORK ORDER C	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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